



Knauer AZURA P 6.1L

Quaternary analytical HPLC pump

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The AZURA pump P 6.1L uses technology to overcome the challenges of pumping LC solvents at high pressure and high flow rates. This pump is designed to fulfill the needs for low pressure mixing tasks.

The pump can deliver flow in the range of 0.001 – 10 mL/min at pressures up to 700 bar. The AZURA quaternary pump contains one high pressure pump (700 bar) and an integrated LPG mixing block with a 4 x 2-channel inlet solvent selection valve and the new developed AZURA mixer, a low-volume mixing device.

The integrated degasser and AZURA inline filter are completing the Analytical AZURA HPLC pump and turn this pump into a working horse in the lab.

For biocompatible applications or ion chromatography this pump is also available with a complete metal free design.

Key features

- Quaternary analytical HPLC pump offers wide range of flow rates (0.001-10 ml/min)
- Integrated degasser module
- Pressure sensor with integrated and replaceable AZURA inline filter
- Solvent selection valves for two solvents per channel
- AZURA mixer for highest mixing efficiency with lowest delay volumes
- Flexible 1/16" capillaries
- Pump version for biocompatible applications with a metal free design
- Integrated compressibility compensation
- Integrated leak management
- Constant pressure operation mode





Technical data

Pump type quaternary HPLC pump with degasser

Solvent delivery

Pump head 10 ml/min, with spring-loaded check valves **Pulsation compensation** active pressure and pulsation compensation

Pump head materials stainless steel

Maximum delivery pressure 70 Mpa (700 bar, 10150 psi) up to 5 ml/min, 40 MPa (400 bar, 5800 psi)

Flow rate range 0.001 - 10 ml/min

0.02 - 10 ml/min (recommended)

Flow rate increment 0.001 ml/min

Flow rate accuracy \pm 1%, measured at 5 - 80% of flow range using ethanol

Flow rate precision $\;$ < 0.1 % RSD based on retention time at constant room temperature

Pulsation < 2 % amplitude (typically < 1.3 %) or < 0.3 MPa (3 bar),

whatever is greater, at 1 mL/min ethanol, at all pressures > 1 MPa (10 bar, 147

psi).

Gradient formation low pressure quaternary mixing

Gradient range 0-100%

1-99% (recommended)

LPG: minimum increment 0.1%

LPG: gradient accuracy $\pm 0.3 \%$ at 1 ml/min, 150 bar (ethanol/caffeine tracer)

 \pm 2 % (1 - 99 %, measured at 5 - 50 % of the flow range, water/caffeine tracer)

LPG: gradient precision < 0.1 % RSD at 1 ml/min, 0.3% RSD overall, based on retention time at constant

room temperature

Mixing volume 50, 100, 200 μl

Delay volume 210 μl (depending on mixer)

Piston seal washing standard

System protection soft start, P_{min} and P_{max} are programmable

Wetted Materials stainless steel, graphite fiber reinforced PTFE, FKM, PEEK,

sapphire, zirconium oxide (ZrO₂)

Communication

Control LAN; analog and event controlled

Technical parameters

Ambient conditions temperature range: 10-40°C; 50-104°F

air humidity: below 90 % humidity (non condensing)

Leak sensor yes

General

Power supply voltage range: 100 - 240 V, 50 - 60 Hz **Dimensions** 361 x 208.2 x 523 mm (W x H x D)

Weight 12.7 kg

Special features automatic adaption of LPG cycle time

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